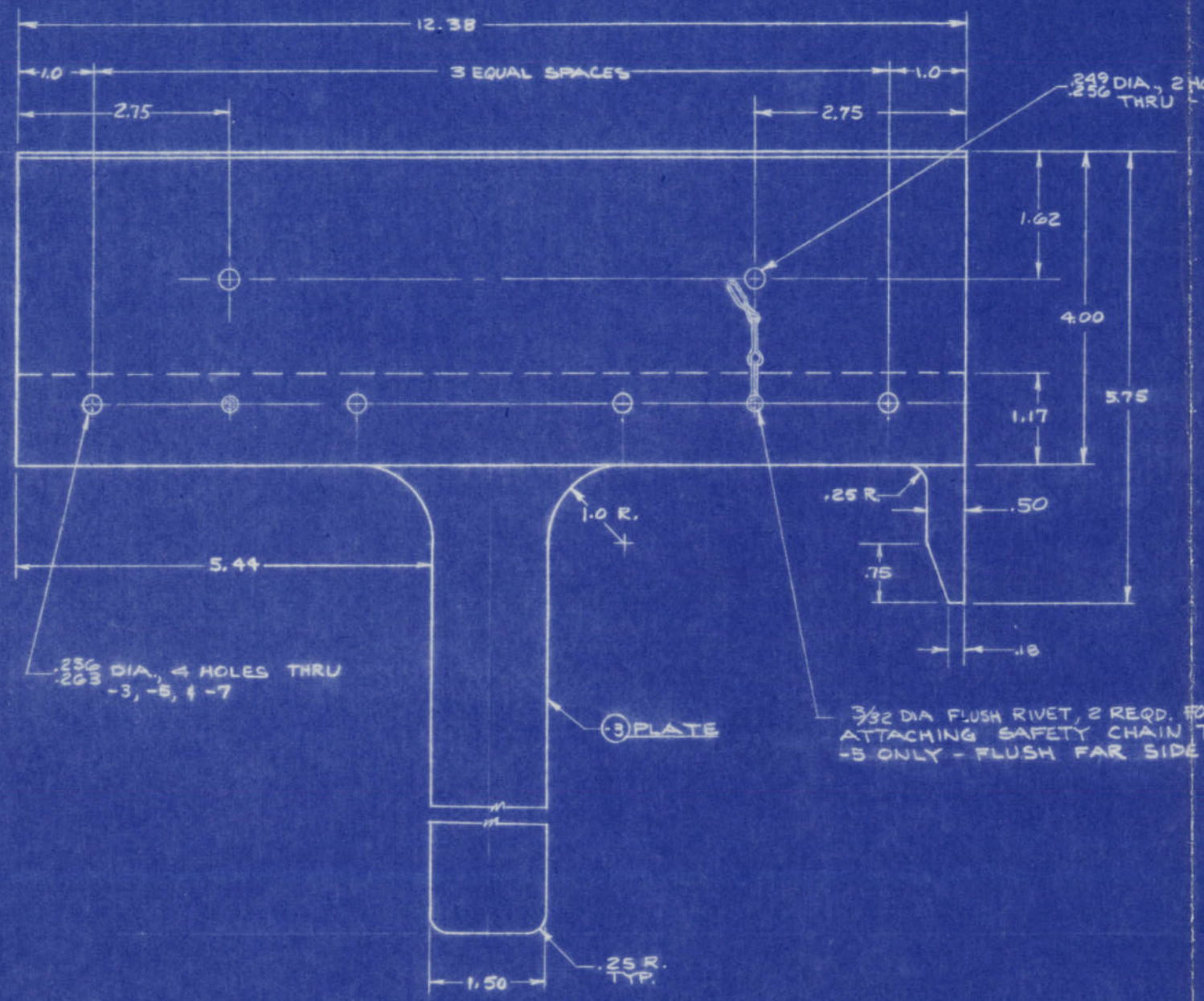

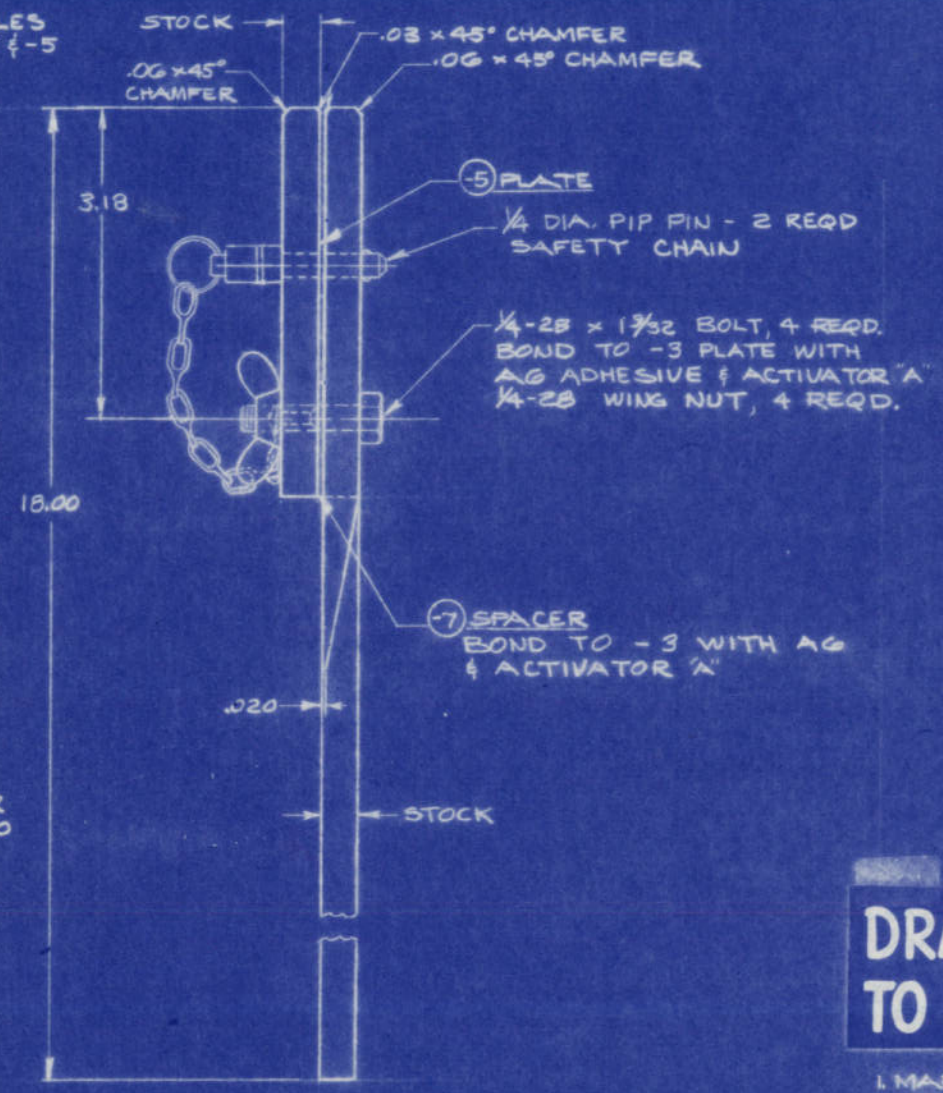

REVISIONS				
SYM	DESCRIPTION	DATE	APPROVAL	DRAFT

SHOP COPY

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DRAWING REDUCED TO ONE-HALF SIZE

1. MARK PART NO. PER BPS FW 4050

NOTES ~

T101422

REQ./ASSY.	PART NUMBER	PART NAME	STOCK SIZE	MATERIAL	MATERIAL SPEC.	TENSILE OR CONDITION	UNIT WT.
AR	ACTIVATOR "A"						
AR	AG	ADHESIVE	} PURCHASE	FROM ARMSTRONG PRODUCTS CO, WARSAW, IND			
2	3.0 LONG	SAFETY CHAIN	(25C10-1A-3 REF)				
2	1/4 DIA x .9 GRIP	PIN, QUICK RELEASE	(NAS1354D-C7C 09 REF)				
4	4-28	WING NUT	(AN350-4 REF)				
4	1/4-28	STEEL BOLT	(AN4-12A REF)				
AR	3/32 DIA	FLUSH RIVET	(MS20426 REF)				
1	T101422-7	SPACER	.063 x 1.5 x 13.0	2024 AL. ALY.	QQ-A-355, TEMP-T3	-T3	
1	T101422-5	PLATE	3/8 x 4.5 x 13.0	2024 AL. ALY.	QQ-A-355, TEMP-T4	-T4	
1	T101422-3	PLATE	3/8 x 13.0 x 18.5	2024 AL. ALY.	QQ-A-355, TEMP-T4	-T4	
	T101422	TAB BENDER					

LIST OF MATERIAL

DASH NO.	NEXT ASSY.	USED ON	NEXT ASSY.	FINAL ASSY.
	APPLICATION		QTY. REQD.	
	205-900-001	YHU-1D	REF	REF
	204-300-002	HU-1B	REF	REF
	204-300-001	HU-1A	REF	REF

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ON DECIMALS: XXX ± .010; XX ± .03; X ± .1; ANGLES ± ½°
MACHINED SURFACES 125 V
EXCEPT AS NOTED (PER MFL STD 10)

FINISH SPEC.
HEAT TREAT
DWG. SIZE D

TITLE
TAB BENDER, MAIN ROTOR BLADE

BELL Helicopter CORPORATION
P. O. BOX 482 FORT WORTH, TEXAS

DWG. NO. T101422
SCALE 1/1 | PCA 204-914 | SHEET 1 OF 1
CODE IDENT. NO. 97499

UNDER REVIEW
URF 10-1286 19.11.08 (VM)